

## ARROFAST WPS

### Integral Waterproofing compound for cement based concrete and mortar

#### ● Uses:

- To improve the effectiveness of the water content of a concrete mix
- Higher dosages provide effective means of reducing concrete permeability and thereby reducing water penetration.

#### ● Advantages:

1. Allows specified strength grades to be met at reduced cement content or increased workability.
2. Water reduction significantly improves compressive strengths at all ages and enhances durability through the production of low permeability concrete.
3. Minimizes the risk of segregation and bleeding and assists in the production of a dense, close textured surface, improving durability.
4. Chloride free, safe for use in prestressed and reinforced concrete.

#### ● Description:

ARROFAST WPS is a chloride free water reducing admixture based on selected sugar-reduced lignosulfonates. It is supplied as a brown solution which instantly disperses in water.

ARROFAST WPS disperses the fine particles in the concrete mix, enabling the water content of the concrete to perform more effectively and improving the consistency of the concrete. This produces higher levels of workability for the same water content, allowing benefits such as water reduction and increased strengths to be taken.

#### ● Typical dosage:

The optimum dosage of ARROFAST WPS to meet specific requirements should always be determined by trials using the materials and conditions that will be experienced in use. This allows the optimization of admixture dosage and mix design and provides a complete assessment of the concrete mix. A starting point for such trials is to use a dosage within the normal typical range of 0.20 to 0.50 Kg /100kg of cementitious material, including PFA, GGBFS and micro silica.

#### ● Standards compliance

ARROFAST WPS conforms to IS: 2645-2003.

#### ● Use at other dosages:

Dosages outside the typical ranges quoted above may be used if necessary and suitable to meet particular mix requirements, provided that adequate supervision is available. Compliance with requirements must be accessed through trial mixes.

#### ● Properties:

**Appearance :** Yellow Brown Colored liquid

**Specific gravity :** 1.010 - 1.015 @25°C

**Chloride content :** Nil as per IS:2645-2003

**Air entrainment :** Typically less than 1.5%. Additional air is entrained at normal dosages.

**Alkali content :** Typically less than 5.0g Na<sub>2</sub>O equivalent / liter of admixture.

#### ● Application instructions Compatibility :

ARROFAST WPS is compatible with other admixtures in the same concrete mix. All admixtures should be added to the concrete separately and must not be mixed together prior to addition. The performance of concrete containing more than one admixture should be assessed by the trial mix procedure recommended in this data sheet to ensure that, effects such as unwanted retardation do not occur.

ARROFAST WPS is suitable for use with all types of ordinary Portland cements and cement replacement materials such as PFA, GGBFS and micro silica.

#### ● Reducing water permeability ('waterproofing'):

One of the most effective means by which the water permeability of a concrete mix can be reduced is to make a large reduction in water-cement ratio. ARROFAST WPS can be used to provide such a reduction and to produce a concrete with the benefits of low permeability.

#### ● Dispensing:

The correct quantity of ARROFAST WPS should be measured by means of a recommended dispenser. The admixture should then be added to the concrete with the mixing water to obtain the best results.

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### ● Effects of overdosing:

An overdose will tend to increase the plasticizing effect of the admixture. As concrete is normally batched to target workability, increased plasticizing will allow an increasing ultimate strength and partially or fully offsetting the effect of any increased air entrainment. If no increase in water reduction is taken and a significant rise in workability is allowed the chance of segregation may be higher. Increased initial workability will tend to extend the working life of the concrete, which will delay finishing and stiffening time to some extent.

### ● Curing:

As with all structural concrete, good curing practice should be maintained, particularly in situations where an overdose has occurred. Water spray, wet hessian or a redicure spray applied curing membrane should be used.

### ● Estimating:

#### **Packing:**

ARROFAST WPS is supplied in 1, 5, 10, 20, 50 and 200 litter containers.

### ● Storage: DRY CONDITION

ARROFAST WPS has a minimum shelf life of 12 months provided the temperature is kept within the range of 20°C to 40°C Should the temperature of the product fall outside this range then the Technical Service Department should be contacted for advice.


### ● Precautions Health and safety:

ARROFAST WPS does not fall into the hazard classifications. However, it should not be swallowed or allowed to come into contact with the skin and eyes. Suitable protective gloves and goggles should be worn. Splashes on the skin should be removed with water. In case of contact with the eyes, it should be rinsed immediately with plenty of water and medical advice sought immediately. If swallowed medical attention shall be sought immediately -

**Vomiting should not be induced.**

### ● Fire:

ARROFAST WPS is water based and nonflammable.

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